

Type 1640

Drill with optimized undercut design and GCT MicroSpeed diamond coating

Applications / Advantages:

- Suited for drilling halogene free material, laminate with fillers and high Tg material $\geq 150^{\circ}\text{C}$
- High drilling quality and process capability
- Tool life increases up to 20 times



MicroSpeed diamond coating - Made by GCT in Germany

\varnothing (mm)	Flute length (mm)	
0.20	3.5	-
0.25	3.5	-
0.30	3.5	5.0
0.35	-	5.0
0.40	-	5.0
0.45	-	5.0

Further diameters and flute lengths on request.

Type 1640:

- right hand cutting, right twisted
- shank \varnothing 3.175mm
- overall length 38.10mm
- tolerances according to GCT drill specification
- made of solid carbide
- **optimized point geometry**

